

In the claims

Claims 1-20 (canceled)

Claim 21 (new): In combination:

a work member including first and second sides and a cylindrical opening extending through the work member between the two sides; and a bushing comprising:

a first bushing part that includes a first flange and a first tubular member that is connected to the first flange, and a second part that includes a second flange and a second tubular member that is connected to the second flange;

said first tubular member extending through the cylindrical opening in the work member and said first flange being against the first side of the work member;

said second tubular member extending through the first tubular member and said second flange being against the second side of the work member;

B' \* [ said first tubular member having a second end opposite the first flange that is contiguous the second flange, and the second tubular member having a second end opposite the second flange that is contiguous the first flange;

wherein said first and second tubular members are radially expanded to the extent that the first tubular member makes a tight interference fit within the cylindrical opening in the work member and the second tubular member makes a tight interference fit within the first tubular member. fig 13

Claim 22 (new): The combination of claim 22, wherein the radial expansion of the first and second tubular members is of an amount sufficient to introduce fatigue life enhancing compressive residual stresses in the work member immediately around the through opening in the work member.

Claim 23 (new): The combination of claim 22 wherein the workpiece is made of metal and the first and second bushing parts are made of metal. 40